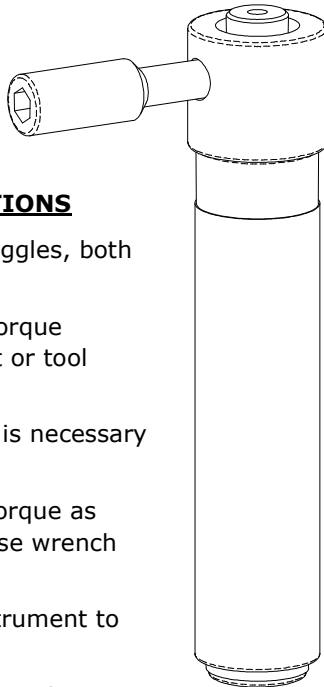




OPERATION GUIDE

"TORKY" TORQUE WRENCH



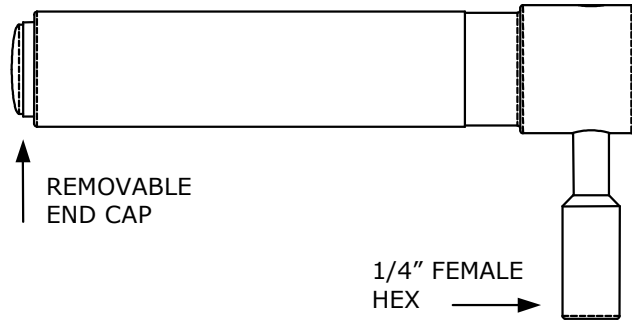
SAFETY PRECAUTIONS

- Always wear safety goggles, both user and bystanders.
- An out of calibration torque wrench can cause part or tool breakage.
- Periodic re-calibration is necessary to maintain accuracy.
- Do not exceed rated torque as over-torquing can cause wrench or part failure.
- Do not use torque instrument to break fasteners loose.
- Do not use cheater extension on the handle to apply torque.
- Broken or slipping tools can cause injury.

MAINTENANCE / SERVICE

1. The torque wrench's internal mechanism is permanently lubricated during assembly. **Do not attempt to lubricate the internal mechanism.**
2. Clean torque wrench by wiping. **Do not immerse.**

INSTRUCTIONS FOR ADJUSTING TORQUE



To set Torky to desired torque:

1. Determine proper torque to be applied to the fastener.
2. Use a certified torque tester that is accurate within a range suited to the Torky's range.
3. Remove end cap at the base of the Torky. (See Figure 1)

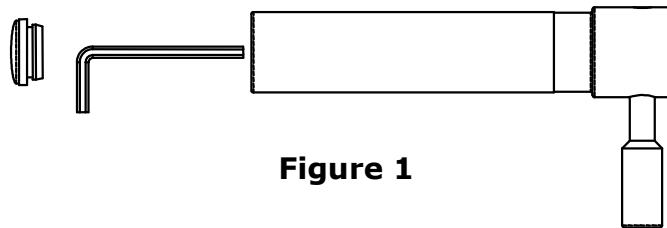
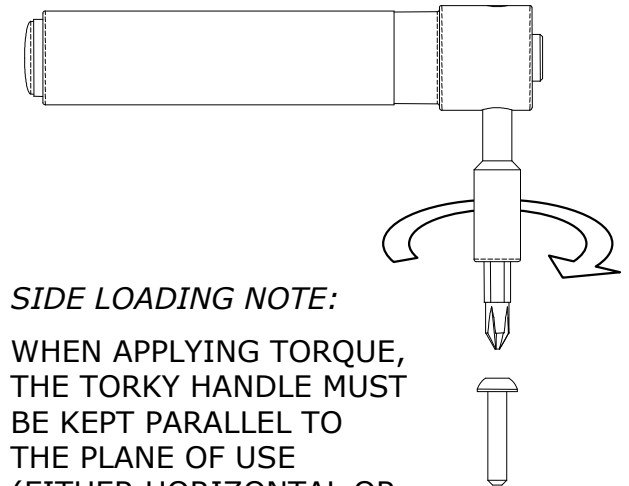


Figure 1

4. Place Torky on tester and cycle several times while observing the torque setting displayed on the tester.
5. With a 1/8" hex key adjust the set screw at the base of the Torky. Turn clockwise (cw) to increase the amount of torque and counter-clockwise (ccw) to decrease the amount of torque.

6. Adjust until the desired torque setting is reached. Cycle the Torky several more times on the tester and fine tune the setting, checking for repeatability. Replace the end cap or seal to prevent tampering.
7. Install the proper bit into the hex receiver and the Torky is ready to use.
8. To torque fastener, keep hand centered on the handle. Turn handle until a click/impulse is heard or felt. Stop turning, the Torky will automatically reset for the next operation.



SIDE LOADING NOTE:

WHEN APPLYING TORQUE, THE TORKY HANDLE MUST BE KEPT PARALLEL TO THE PLANE OF USE (EITHER HORIZONTAL OR VERTICAL). INNACCURACIES IN TORQUE READINGS MAY OCCUR FROM APPLYING A "SIDE LOAD".

Please return damaged or malfunctioning tools to Belknap for evaluation.